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## **SPECIFICATION SHEET**

## **Diclofenac Sodium**

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SR NO.	TEST	SPECIFICATION
1	Description	A white or slightly yellowish crystalline powder, slightly
		hydroscopic
2	Solubility	Freely soluable in methano;, soluable in
		ethano;(95%), sparingly solubale in water and
		in glacial acetic acid, partially insoluable in
		ether, in chloroform, and in
		toluene
3	Identification	
	(A) By I.R	The infrared spectrum of the test concordant
		with the reference spectrum of diclofenec
		sodium CRS or Diclofenac Sodium WS
	(B) Chemical test	To meet the test
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	(C) By HPLC	The principal in the chromatograph obtained
		with the test solution corresponds to the
		peak in the
		chromatograph obtained the reference solution
	(D) Chemical test	To meet the chemical test
4	Appearance of solution (5.0% w/v)	Comply
5.	pH(1% w/v)	6.5 to 8.5
6.	Light absorption	NMT 0.005
7.	Related substance by HPCL	Individual impurity NMT: 0.2%
		Total impurity NMT:0.5%
8.	Heavy metals	NMT 10 PPM
9.	Loss on drying	NMT 0.50%
10.	Assay (on dried basis)	98.50% to 101.5%